Timesheet

STOCK LOCATIONS: STEERAA6C steeraxle6c

WELDMENT:A01298 -	STEER AXL	_E FRAME SU	PPORT LEF

Job #:	
--------	--

Serial: _	
Quantity: _	
	Page 1 of 3

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	Mast Weld	Mast Weld					0
Cycle 1							0
Problems (cir	cle all that apply	^{y)} Missing Pa	rts Lack of To	ools Poor Materia	I Rework	Netwo	rk Issues
Step #: 2 Welder 1 Bad		Boom W R Welder 2 B	oute Name: Badge #	Boom Weld Welder 3 Bad	dge #	Welde	Std Time: 0 (min er 4 Badge #
DATE	/ DURATION	DATE	/ DURATION	DATE / I	DURATION	D.	ATE / DURATION
	/		1		/		1
	/		1		1		1
					_/		/
	1		/		/		1
Problems (cir	cle all that appl	y)					
Missing Parts	Lack Of Tools	s Missing Pa	rts Lack Of To	ools Missing Parts	s Lack Of Too	s Missin	g Parts Lack Of Tools
Poor Materia	I Rework	Poor Mater	ial Rework	Poor Materia	I Rework	Poor N	Material Rework
Step #: 3 Welder 1 Bad	Route ID:	Bend R Welder 2 B			dge #	Welde	Std Time: 0 (min er 4 Badge #
DATE	/ DURATION	DATE	/ DURATION	DATE / I	DURATION	D	ATE / DURATION
	/		/		/		

Timesheet

STOCK LOCATIONS: STEERAA6C

steeraxle6c

WE

Job #: _____

ELDMENT:A01298 - S	NT:A01298 - STEER AXLE FRAME SUPPORT LEF Serial:				
		C	Quantity:		
			Page 2 of 3		
/		/	/		
Problems (circle all that apply)					
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tool		
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework		
	yl Mach Route Name: Cyl Welder 2 Badge #		Std Time: 0 (mir Welder 4 Badge #		
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION		
/	/		/		
/					
	/		/		
Problems (circle all that apply)					
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tool		
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework		
Step #: 5 Route ID: E Welder 1 Badge #	ngine S Route Name: Eng Welder 2 Badge #	line Sub Assy Welder 3 Badge #	Std Time: 0 (mir Welder 4 Badge #		
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION		
/	/		/		

Timesheet

STOCK LOCATIONS: STEERAA6C

steeraxle6c

WELDMENT: A01298 - STEER AXLE FRAME SUPPORT LEF

Job #: _____

Serial:

Quantity: _____

Page 3 of 3

Problems (circle all that apply)

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework