

Timesheet

Job #: _____

STOCK LOCATIONS: STEERAXLE1B STRAXLWELD2
WELDMENT:A01314 - STEER AXLE FRAME STUD

Serial: _____

Quantity: _____

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	VF2-chassis	M5141					10
Cycle 1							15

Problems (circle all that apply) Missing Parts Lack of Tools Poor Material Rework Network Issues

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF2-chassis	M5141					10
Cycle 2							40

Problems (circle all that apply) Missing Parts Lack of Tools Poor Material Rework Network Issues