

Timesheet

Job #: _____

STOCK LOCATIONS: 71E

ASSY1C

CUSHION6B

WELDMENT:A01452 - TIGHTENER SHAFT

Serial: _____

Quantity: _____

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	SL30	M6142					25
Cycle 1							20

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF2-boom	M6082					15
Cycle 2							35

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues