

Timesheet

Job #: _____

STOCK LOCATIONS: CUSHION7A
WELDMENT:A01478 - ANCHOR PIVOT PIN

Serial: _____

Quantity: _____

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| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | SL30 | M6142 | | | | | 20 |
| Cycle 1 | | | | | | | 18 |

Problems (circle all that apply) Missing Parts Lack of Tools Poor Material Rework Network Issues

| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 2 | SL30 | M6142 | | | | | 10 |
| Cycle 2 | | | | | | | 5 |

Problems (circle all that apply) Missing Parts Lack of Tools Poor Material Rework Network Issues