## Timesheet

**CUSHION20E** 

STOCK LOCATIONS: 74E

**WELDMENT: A01508 - ROLLER PIN** 

Job #: \_\_\_\_\_

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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| STEP    | Machine # | Route ID | BADGE # | Cycle or Setup<br>Time (minutes) | Qty<br>Passed | Qty<br>Rejected | Std Time 1 pc.<br>(Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | SL20      | M3061    |         |                                  |               |                 | 35                          |
| Cycle 1 |           |          |         |                                  |               |                 | 15                          |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

**Network Issues** 

**Network Issues** 

|         |           |          |         | Cycle or Setup | Qty    | Qty      | Std Time 1 pc. |
|---------|-----------|----------|---------|----------------|--------|----------|----------------|
| STEP    | Machine # | Route ID | BADGE # | Time (minutes) | Passed | Rejected | (Minutes)      |
| Setup 2 | VF2A      | M3072    |         |                |        |          | 5              |
| Cycle 2 |           |          |         |                |        |          | 10             |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework