## **Timesheet**

EL31B

FR18G

Job #: \_\_\_\_\_

**WELDMENT: A01560 - CYLINDER BOTTOM SHAFT** 

Serial: \_\_\_\_\_

FR7D

Quantity: \_\_\_\_\_

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	SL20	M3061					15
Cycle 1		l					2
Problems (circle all that apply)		Missing Pa	erts Lack of To	ols Poor Material	Rework	Network Issues	
				Cycle or Setup	Qty	Qty	Std Time 1 pc.

STEP	Machine #	Route ID	BADGE #	Time (minutes)	Passed	Qty Rejected	(Minutes)
Setup 2	VF2A	M3072					7
Cycle 2							3

Problems (circle all that apply)

STOCK LOCATIONS: 41F

Missing Parts Lack of Tools Poor Material Rework

Network Issues