| _ |     |        |    |
|---|-----|--------|----|
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|   |     | : 31 I | CC |

Job #: \_\_\_\_\_

STOCK LOCATIONS: CUSHION5D

**WELDMENT: A01730 - SSFP LOWER HOOK** 

Serial: \_\_\_\_\_

Quantity:

Page 1 of 1

| STEP    | Machine # | Route ID | BADGE # | Cycle or Setup<br>Time (minutes) | Qty<br>Passed | Qty<br>Rejected | Std Time 1 pc.<br>(Minutes) |  |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|--|
| Setup 1 | VF2A      | M3072    |         |                                  |               |                 | 15                          |  |
| Cycle 1 |           |          |         |                                  |               |                 | 20                          |  |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

**Network Issues** 

| STEP    | Machine # | Route ID | BADGE# | Cycle or Setup<br>Time (minutes) | Qty<br>Passed | Qty<br>Rejected | Std Time 1 pc.<br>(Minutes) |
|---------|-----------|----------|--------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 2 | VF2A      | M3072    |        |                                  |               |                 | 20                          |
| Cycle 2 |           |          |        |                                  |               |                 | 20                          |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

**Network Issues**