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Job #: _____

STOCK LOCATIONS: sw11b

WELDMENT: A02672-2 - STUD, DRIVE AXLE MOUNTING

Serial:	
Quantity:	

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)	
Setup 1	SL20	M3061					0	
Cycle 1	_						10	

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	SL20	M3061					0
Cycle 2							10

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

				Cycle or Setup	Qty	Qty	Std Time 1 pc.	
STEP	Machine #	Route ID	BADGE #	Time (minutes)	Passed	Rejected	(Minutes)	
Setup 3	SL20	M3061					0	
Cycle 3							10	

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues