

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:A03954-2 - ROLLER RACE

Serial: _____

Quantity: _____

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	SL40A	M3062					40
Cycle 1							75

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues

Step #: 2 Route ID: HT000 Route Name: Heat Treat

Std Time: 0 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 3	SL40A	M3062					20
Cycle 3							5

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues