## **Timesheet**

STOCK LOCATIONS: pamtest

PSERIES44A

WELDMENT:A04601-3 - ROLL	ER, CHAIN

Serial: \_\_\_\_\_

Job #: \_\_\_\_\_

Quantity: \_\_\_\_\_

Page 1 of 2

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	SL40A	M3062					30
Cycle 1							60
Problems (circ	cle all that apply)	Missing Pa	arts Lack of To	pols Poor Material	Rework	Netwo	rk Issues
STEP	Machine #	Route ID	BADGE#	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF2A	M3072					20
Cycle 2							15
Problems (circ	cle all that apply)	Missing Pa	erts Lack of To	ools Poor Material	Rework	Networ	rk Issues
		· ·			Rework		
Step #: 3 Welder 1 Bad	Route ID: H	· ·	oute Name:				<b>Std Time: 0 (mi</b> l r 4 Badge #
Step #: 3 Welder 1 Bad		HT000 R Welder 2 E	oute Name:	<b>Heat Treat</b> Welder 3 Bad		Welder	•
Step #: 3 Welder 1 Bad	ge #	HT000 R Welder 2 E	oute Name: Badge #  / DURATION	<b>Heat Treat</b> Welder 3 Bad	ge #	Welder	r 4 Badge #
Step #: 3 Welder 1 Bad	ge #	HT000 R Welder 2 E	oute Name: Badge #  / DURATION	Heat Treat Welder 3 Bad	ge #	Welder	r 4 Badge #
Step #: 3 Welder 1 Bade  DATE /	ge #	HT000 R Welder 2 E	oute Name: Badge #  / DURATION	Heat Treat Welder 3 Bad	ge #	Welder	r 4 Badge #
Step #: 3 Welder 1 Bade  DATE /	ge#  DURATION  /	HT000 R Welder 2 E	oute Name: Badge #  / DURATION / /	Heat Treat Welder 3 Bad	ge# URATION /	Welder	ATE / DURATION /
Step #: 3 Welder 1 Bade  DATE /	ge#  DURATION  /	HT000 R Welder 2 E  DATE	oute Name: Badge #  / DURATION / /	Heat Treat Welder 3 Bad	ge# URATION /	Welder	ATE / DURATION /
Step #: 3 Welder 1 Bade  DATE /	ge# DURATION / /	HT000 R Welder 2 E  DATE	oute Name: Badge #  / DURATION / /	Heat Treat Welder 3 Bad	ge# URATION /	Welder	ATE / DURATION /

**Timesheet** 

Job #: \_\_\_\_\_

STOCK LOCATIONS: pamtest

PSERIES44A

WELDMENT:A04601-3 - ROLLER, CHAIN

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Page 2 of 2

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 4	SL40A	M3062					20
Cycle 4							5

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

**Network Issues**