

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:A04748_WELD - WELDMENT OF A04748

Serial: _____

Quantity: _____

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Step #: 1 Route ID: W5152 Route Name: Panasonic robot

Std Time: 20 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools
 Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF6-rails	M7131					20
Cycle 2							30

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues