

Timesheet

Job #: _____

STOCK LOCATIONS: STEERAXLE4D STRAXLWELD2B
WELDMENT:A04759 - STEER AXLE FRAME MAIN PLATE

Serial: _____

Quantity: _____

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Step #: 1 **Route ID: B1** **Route Name: Edwards&Pearson press brake** **Std Time: 5 (min**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools
Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF3-carriage	M6081					0
Cycle 2							5

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues