

Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS: cylw5g  
WELDMENT:A05081 - FLANGE

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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| STEP    | Machine # | Route ID | BADGE # | Cycle or Setup<br>Time (minutes) | Qty<br>Passed | Qty<br>Rejected | Std Time 1 pc.<br>(Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | SL40B     | M4083    |         |                                  |               |                 | 15                          |
| Cycle 1 |           |          |         |                                  |               |                 | 10                          |

Problems (circle all that apply)

Missing Parts   Lack of Tools   Poor Material   Rework   Network Issues