

Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS: cylw5f

WELDMENT:A05085 - NUT

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

| STEP    | Machine # | Route ID | BADGE # | Cycle or Setup<br>Time (minutes) | Qty<br>Passed | Qty<br>Rejected | Std Time 1 pc.<br>(Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | SL40B     | M4083    |         |                                  |               |                 | 20                          |
| Cycle 1 |           |          |         |                                  |               |                 | 35                          |

Problems (circle all that apply)

Missing Parts   Lack of Tools   Poor Material   Rework   Network Issues