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Job #: _____

STOCK LOCATIONS:

WELDMENT: A08507-1 - CYLINDER TUBE

Serial: _____

Quantity: _____

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| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | SL40B | M4083 | | | | | 30 |
| Cycle 1 | | | | | | | 15 |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues