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Job #: _____

STOCK LOCATIONS: cylw2b

WELDMENT: A09265 - TILT CYLINDER MOUNT

Serial: _____

Quantity:

Page 1 of 1

| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | VF2A | M3072 | | | | | 20 |
| Cycle 1 | | | | | | | 10 |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues

| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 2 | EC400B | M6161 | | | | | 20 |
| Cycle 2 | | | | | | | 10 |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues