

Timesheet

Job #: _____

STOCK LOCATIONS: MASTCYL9C P20B
WELDMENT:A09269 - TILT CYLINDER ROD

Serial: _____

Quantity: _____

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	SL40A	M3062					20
Cycle 1							15

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF2A	M3072					15
Cycle 2							5

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues