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|-------|----|----|---|----|
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| | | 31 | | σı |

Job #: _____

STOCK LOCATIONS: cylw7c

WELDMENT: A09393 - YOKE-TILT CYLINDER-TITAN

Serial: _____

Quantity: _____

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| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | VF2-boom | M6082 | | | | | 10 |
| Cycle 1 | | | | | | | 12 |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues