

# Timesheet

Job #: \_\_\_\_\_

**STOCK LOCATIONS:**

**WELDMENT:A09415-1 - TITAN STEER CYLINDER PISTON**

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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| STEP    | Machine # | Route ID | BADGE # | Cycle or Setup<br>Time (minutes) | Qty<br>Passed | Qty<br>Rejected | Std Time 1 pc.<br>(Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | SL40B     | M4083    |         |                                  |               |                 | 20                          |
| Cycle 1 |           |          |         |                                  |               |                 | 10                          |

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues

| STEP    | Machine # | Route ID | BADGE # | Cycle or Setup<br>Time (minutes) | Qty<br>Passed | Qty<br>Rejected | Std Time 1 pc.<br>(Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 2 | SL40B     | M4083    |         |                                  |               |                 | 20                          |
| Cycle 2 |           |          |         |                                  |               |                 | 10                          |

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues