

Timesheet

Job #: _____

STOCK LOCATIONS: frcw2d

WELDMENT:A09509-1 - BRACKET,MTG-TILT CYLINDER

Serial: _____

Quantity: _____

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| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-------------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | VF2-chassis | M5141 | | | | | 10 |
| Cycle 1 | | | | | | | 15 |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-------------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 2 | VF2-chassis | M5141 | | | | | 10 |
| Cycle 2 | | | | | | | 7 |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-------------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 3 | VF2-chassis | M5141 | | | | | 10 |
| Cycle 3 | | | | | | | 15 |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues