

Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS: STEERAXLE3C STEERAXLE4D

WELDMENT:A12052 - STEER AXLE FRAME BUMPER

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

| STEP    | Machine # | Route ID | BADGE # | Cycle or Setup<br>Time (minutes) | Qty<br>Passed | Qty<br>Rejected | Std Time 1 pc.<br>(Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | VF6-mast  | M6151    |         |                                  |               |                 | 0                           |
| Cycle 1 |           |          |         |                                  |               |                 | 15                          |

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues