| _ | | - | | |
|---|---------|----------|---|--------|
| т | ime | \sim L | _ | \sim |
| | II I 16 | S 1 1 | _ | |

Job #: _____

STOCK LOCATIONS: carriagew1c

WELDMENT: A22404 - STOP BLOCK, CARRIAGE

Serial: _____

Quantity: _____

Page 1 of 1

| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | VF6-mast | M6151 | | | | | 0 |
| Cycle 1 | | | | | | | 5 |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues