

Timesheet

Job #: _____

STOCK LOCATIONS:
WELDMENT:B00217-4 - CYLINDER SUPPORT BRACKET

Serial: _____
Quantity: _____

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Step #: 1 Route ID: W6101 Route Name: Carriage tack welding 1 Std Time: 30 (min)
Welder 1 Badge # Welder 2 Badge # Welder 3 Badge # Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF3-carriage	M6081					0
Cycle 2							20

Problems (circle all that apply)

Missing Parts	Lack of Tools	Poor Material	Rework	Network Issues
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