

Timesheet

Job #: _____

STOCK LOCATIONS:
WELDMENT:B00217 - CYLINDER SUPPORT BRACKET

Serial: _____

Quantity: _____

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Step #: 1

Route ID: W6162

Route Name: Pusher finish welding

Std Time: 30 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF2-chassis	M5141					0
Cycle 2							15

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues