

Timesheet

Job #: _____

STOCK LOCATIONS: tankw5c
WELDMENT:B00354 - CAP BRACKET

Serial: _____
Quantity: _____

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	VF2A	M3072					0
Cycle 1							10

Problems (circle all that apply) Missing Parts Lack of Tools Poor Material Rework Network Issues

Step #: 2 Route ID: B2 Route Name: Accupress press brake Std Time: 5 (min)
Welder 1 Badge # Welder 2 Badge # Welder 3 Badge # Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework
