

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT: B01286-2 - RIGHT OUTER RAIL

Serial: _____

Quantity: _____

Page 1 of 3

Step #: 1 **Route ID: W7091** **Route Name: Mast rail saw cutting**

Std Time: 15 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| / | / | / | / |
| / | / | / | / |
| / | / | / | / |
| / | / | / | / |

Problems (circle all that apply)

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

Step #: 2 **Route ID: W7081** **Route Name: Prepare area**

Std Time: 15 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| / | / | / | / |
| / | / | / | / |
| / | / | / | / |
| / | / | / | / |

Problems (circle all that apply)

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

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Poor Material Rework

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Poor Material Rework

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:B01286-2 - RIGHT OUTER RAIL

Serial: _____

Quantity: _____

Page 2 of 3

Step #: 3 **Route ID: W7094** **Route Name: Mast rail tack weld**

Std Time: 20 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| _____/____/____ | _____/____/____ | _____/____/____ | _____/____/____ |
| _____/____/____ | _____/____/____ | _____/____/____ | _____/____/____ |
| _____/____/____ | _____/____/____ | _____/____/____ | _____/____/____ |
| _____/____/____ | _____/____/____ | _____/____/____ | _____/____/____ |

Problems (circle all that apply)

| | | | | | | | |
|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools |
| Poor Material | Rework | Poor Material | Rework | Poor Material | Rework | Poor Material | Rework |

Step #: 4 **Route ID: W7112** **Route Name: Mast rail bug-o weld**

Std Time: 20 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| _____/____/____ | _____/____/____ | _____/____/____ | _____/____/____ |
| _____/____/____ | _____/____/____ | _____/____/____ | _____/____/____ |
| _____/____/____ | _____/____/____ | _____/____/____ | _____/____/____ |
| _____/____/____ | _____/____/____ | _____/____/____ | _____/____/____ |

Problems (circle all that apply)

| | | | | | | | |
|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools |
| Poor Material | Rework | Poor Material | Rework | Poor Material | Rework | Poor Material | Rework |

STOCK LOCATIONS:

WELDMENT:B01286-2 - RIGHT OUTER RAIL

Serial: _____

Quantity: _____

Page 3 of 3

Step #: 5 Route ID: W7111 Route Name: Mast rail straightening

Std Time: 20 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
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| / | / | / | / |
| / | / | / | / |
| / | / | / | / |

Problems (circle all that apply)

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|-------------------------------|------------|--------------|--------------------------|
| Setup 6 | VF6-rails | M7131 | | | | | 0 |
| Cycle 6 | | | | | | | 25 |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues