

Timesheet

Job #: _____

STOCK LOCATIONS: STEERAA7

WELDMENT:B01553 - R.H. STEERING KNUCKLE

Serial: _____

Quantity: _____

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	VF7	M4085					40
Cycle 1							70

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	EC400B	M6161					30
Cycle 2							20

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 3	SL40B	M4083					45
Cycle 3							50

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 4	VF7	M4085					30
Cycle 4							30

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 5	VF7	M4085					60
Cycle 5							75

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

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