# **Timesheet**

Job #	<b>f:</b>					

STOCK LOCATIONS:	
WEI DMENT-R01593 -	RIGHT OUTER RAIL

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

			Page 1 of 4
Step #: 1 Route ID: W Welder 1 Badge #	V7094 Route Name: Mas Welder 2 Badge #	st rail tack weld Welder 3 Badge #	Std Time: 20 (min Welder 4 Badge #
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/			/
/	/	/	/
/			
Problems (circle all that apply)			
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework
Step #: 1 Route ID: W Welder 1 Badge #	V7091 Route Name: Mas Welder 2 Badge #	st rail saw cutting Welder 3 Badge #	Std Time: 15 (min Welder 4 Badge #
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/			
/			
/			/
Problems (circle all that apply)			
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework

### **Timesheet**

Job #:

**STOCK LOCATIONS:** 

**WELDMENT:B01593 - RIGHT OUTER RAIL** 

Serial: \_\_\_\_\_ Quantity: \_\_\_\_\_

Page 2 of 4

Step #: 2	Route ID: W7081	Route Name: Prepare area

Welder 1 Badge # Welder 2 Badge #

Welder 3 Badge #

Std Time: 15 (min

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/			
	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools

Std Time: 20 (min

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

#### Step #: 3 Route ID: W7094 Route Name: Mast rail tack weld

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
	/	/	
	/		
	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

### **Timesheet**

lob	#:				
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STOCK LOCATIONS:

**WELDMENT: B01593 - RIGHT OUTER RAIL** 

Serial: \_\_\_\_\_

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Step #: 4	Route ID: W7112	Route Name: Mast rail bug-o	WEIU
9 to p 11 : ¬	110ato 1D: 111 1 1 2	1 touto Italilo: maot lan bag o	***

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Std Time: 20 (min

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/			
	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools

Std Time: 20 (min

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

## Step #: 5 Route ID: W7111 Route Name: Mast rail straightening

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/			/
/			
/			/

Problems (circle all that apply)

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

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		-		v

Job #:
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**STOCK LOCATIONS:** 

**WELDMENT: B01593 - RIGHT OUTER RAIL** 

Serial: \_\_\_\_\_

Quantity:

STEP	Machine #	Route ID	BADGE#	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Page 4 of 4 Std Time 1 pc. (Minutes)
Setup 6	VF6-rails	M7131					0
Cycle 6							25
Problems (circle all that apply)		Missing Parts Lack of To		ols Poor Material	Rework	Network Issues	