

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:B01593 - RIGHT OUTER RAIL

Serial: _____

Quantity: _____

Page 1 of 4

Step #: 1 **Route ID: W7094** **Route Name: Mast rail tack weld**

Std Time: 20 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Step #: 1 **Route ID: W7091** **Route Name: Mast rail saw cutting**

Std Time: 15 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Timesheet

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STOCK LOCATIONS:

WELDMENT:B01593 - RIGHT OUTER RAIL

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Page 2 of 4

Step #: 2 **Route ID: W7081** **Route Name: Prepare area**

Std Time: 15 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____

Problems (circle all that apply)

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

Step #: 3 **Route ID: W7094** **Route Name: Mast rail tack weld**

Std Time: 20 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____

Problems (circle all that apply)

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

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STOCK LOCATIONS:

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Quantity: _____

Page 3 of 4

Step #: 4 **Route ID: W7112** **Route Name: Mast rail bug-o weld**

Std Time: 20 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____

Problems (circle all that apply)

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

Step #: 5 **Route ID: W7111** **Route Name: Mast rail straightening**

Std Time: 20 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____

Problems (circle all that apply)

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

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Page 4 of 4

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 6	VF6-rails	M7131					0
Cycle 6							25

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues