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Job #:	
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STOCK LOCATIONS:		
WELDMENT:B01594-10 -	INNER	LEFT RAIL

Serial:	
0	
Quantity:	

			Page 1 of 4
Step #: 1 Route ID: W Welder 1 Badge #	Welder 2 Badge # Welder 3 Badge #		Std Time: 20 (min Welder 4 Badge #
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/			
/			
Problems (circle all that apply)			
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework
Step #: 2 Route ID: W Welder 1 Badge #	V7081 Route Name: Pre Welder 2 Badge #	pare area Welder 3 Badge #	Std Time: 20 (min Welder 4 Badge #
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/		
/	/	/	/
/		/	/
			/
Problems (circle all that apply)			
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework

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STOCK LOCATIONS:

WELDMENT:B01594-10 - INNER LEFT RAIL

Serial:	
Quantity:	

Step #: 3 Route ID: W Welder 1 Badge #	V7094 Route Name: Mas Welder 2 Badge #	st rail tack weld Welder 3 Badge #	Page 2 of 4 Std Time: 20 (mir Welder 4 Badge #	
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION	
/				
/		/		
Problems (circle all that apply)				
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework	
Step #: 4 Route ID: W Welder 1 Badge #	V7094 Route Name: Mas Welder 2 Badge #	st rail tack weld Welder 3 Badge #	Std Time: 20 (min Welder 4 Badge #	
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION	
/		/		
/				
/	/	/		
/		/		
Problems (circle all that apply)				
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework	

T:		I	_ 4
Tim	es	ne	et

Job #	#:				

STOCK LOCATIONS: WELDMENT:B01594-10 - INNER LEFT RAIL

Serial.	
uantity:	

Route ID: W ge#			_	_		<i>Page 3 of 4</i> Time: 20 (mir dge #
DURATION	DATE /	DURATION	DATE /	DURATION	DATE / I	DURATION
1		/		/		/
/	_	1		/		1
1	_	1		/	_	1
1	_	1		1		1
cle all that apply)						
Lack Of Tools Rework	· ·		· ·		Missing Part	s Lack Of Tools
Machine #	Route ID	BADGE#	Cycle or Setup Time (minutes)	Qty Passed		Time 1 pc. Minutes)
VF2-chassis	M5141					20
cle all that apply)	Missing Par	ts Lack of Too	ols Poor Materia	al Rework	Network Issu	
Route ID: W					Std ⁻ Welder 4 Ba	Time: 35 (mir dge #
DURATION	DATE /	DURATION	DATE /	DURATION	DATE / I	DURATION
1		/		1		/
/	_	1		/	_	1
	DURATION / / / cle all that apply) Lack Of Tools Rework Machine # VF2-chassis cle all that apply) Route ID: W ge #	DURATION DATE / DURATION DATE / Dele all that apply) Lack Of Tools Missing Par Rework Poor Materia Machine # Route ID VF2-chassis M5141 Cle all that apply) Missing Par Route ID: W7122 Route ID: W71	DATE / DURATION DATE /	DATE / DURATION DATE / DURATION DATE / DURATION DATE / DURATION DATE / // // // Cle all that apply) Lack Of Tools Missing Parts Lack Of Tools Missing Parts Rework Poor Material Rework Poor Material Machine # Route ID BADGE # Time (minutes) VF2-chassis M5141 Cle all that apply) Missing Parts Lack of Tools Poor Material Route ID: W7122 Route Name: Mast rail robot to ge # Welder 2 Badge # Welder 3 Badge #	DURATION DATE / DURATION DATE / DURATION DATE / DURATION // // // // Dee all that apply) Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Rework Poor Material Rework Poor Material Rework Machine # Route ID BADGE # Time (minutes) Passed VF2-chassis M5141 Dee all that apply) Missing Parts Lack of Tools Poor Material Rework Route ID: W7122 Route Name: Mast rail robot weld A Welder 2 Badge # Welder 3 Badge #	Route ID: W6222 Route Name: Mast straightening ge # Welder 2 Badge # Welder 3 Badge # Welder 4 Ba DURATION DATE / DURATION DATE / DURATION DATE / DURATION DA

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Job #:	
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STOCK LOCATIONS: WELDMENT:B01594-10 - INNER LEFT RAIL

Route ID: W7111

Seriai:	
Quantity:	

Page 4 of 4

Std Time: 15 (min

Problems (circle all that apply)

Step #: 8

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools

Route Name: Mast rail straightening

Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools

Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework