## STOCK LOCATIONS:

**WELDMENT:B01595-10 - INNER RIGHT RAIL** 

Serial:	
Quantity:	

Page 1 of 4

	rage 1 of 4			
Step #: 1 Route ID: W Welder 1 Badge #	W7091 Route Name: Mas Welder 2 Badge #	st rail saw cutting Welder 3 Badge #	Std Time: 20 (mi Welder 4 Badge #	
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION	
/				
/				
/			/	
/			/	
Problems (circle all that apply)				
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework	
Step #: 2 Route ID: W Welder 1 Badge #	V7081 Route Name: Pre Welder 2 Badge #	pare area Welder 3 Badge #	Std Time: 20 (min Welder 4 Badge #	
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION	
/			/	
/	/	/		
/	/	/	/	
/				
Problems (circle all that apply)				
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework	

## **Timesheet**

ob	#:		
----	----	--	--

## STOCK LOCATIONS:

**WELDMENT:B01595-10 - INNER RIGHT RAIL** 

Serial: _	
Quantity:	

Page 2 of 4

Step #: 3 Route ID: W Welder 1 Badge #	<b>V7094 Route Name: Mas</b> Welder 2 Badge #	st rail tack weld Welder 3 Badge #	Std Time: 20 (min Welder 4 Badge #
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/			
/	/	/	/
Problems (circle all that apply)			
Missing Parts Lack Of Tools  Poor Material Rework	Missing Parts Lack Of Tools  Poor Material Rework	Missing Parts Lack Of Tools  Poor Material Rework	Missing Parts Lack Of Tools Poor Material Rework
Step #: 4 Route ID: W Welder 1 Badge #	<b>V7112 Route Name: Mas</b> Welder 2 Badge #	st rail bug-o weld Welder 3 Badge #	Std Time: 20 (min Welder 4 Badge #
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/		/	
/			
/	/	/	
/			
Problems (circle all that apply)			
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework

_					
T	im	65	:h	99	١t

lob	#:			
OD	#.			

**WELDMENT:B01595-10 - INNER RIGHT RAIL** 

Seriai: _	
Quantity: _	

Step #: 5 Welder 1 Bad			Route Name: Mast rail straightening er 2 Badge # Welder 3 Badge #			Welde	Page 3 of 4  Std Time: 20 (mi Welder 4 Badge #		
DATE	/ DURATION	DATE A	/ DURATION	DATE / D	DATE / DURATION		DATE / DURATION		
	/		/		/				
	/		/		/		/		
	/		/		/		/		
	1		/		/		/		
Poor Materia		Poor Mater	rts Lack Of To ial Rework	Poor Material  Cycle or Setup	Rework	Poor M	g Parts Lack ( laterial Rewor  Std Time 1 pc.	k	
STEP	Machine #	Route ID	BADGE #	Time (minutes)	Passed	Rejected	(Minutes)		
Setup 6	VF2-chassis	M5141					20		
Cycle 6							40		
Problems (cir	rcle all that apply)	Missing Pa	rts Lack of To	ools Poor Material	Rework	Netwo	k Issues		
Step #: 7 Welder 1 Bad	Route ID: V	<b>V7122 R</b> o Welder 2 B		<b>Mast rail robot w</b> Welder 3 Bad		Welde	Std Time: 3 r 4 Badge #	5 (mi	

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/		/
			/
/	/	/	/

Job #:	
--------	--

## STOCK LOCATIONS: WELDMENT:B01595-10 - INNER RIGHT RAIL

Route ID: W7111

Serial: \_\_\_\_\_ Quantity: \_\_\_\_

Page 4 of 4

Std Time: 15 (min

Problems (circle all that apply)

Step #: 8

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools

Route Name: Mast rail straightening

Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

 Welder 1 Badge #
 Welder 2 Badge #
 Welder 3 Badge #
 Welder 4 Badge #

 DATE / DURATION
 DATE / DURATION
 DATE / DURATION

 /
 /
 /

 /
 /
 /

 /
 /
 /

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools

Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework