

Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS: 73E  
WELDMENT:B04157-2 - ROD END

FR14B

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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Step #: 1      Route ID: W4272      Route Name: Small weld      Std Time: 5 (min)

Welder 1 Badge #      Welder 2 Badge #      Welder 3 Badge #      Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	EC400PP	M3081					0
Cycle 2							90

Problems (circle all that apply)

Missing Parts	Lack of Tools	Poor Material	Rework	Network Issues
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