

Timesheet

Job #: _____

STOCK LOCATIONS: MASTCYL10B

P12B

WELDMENT:B08050 - GLAND, STEER CYLINDER

Serial: _____

Quantity: _____

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| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | EC400PP | M3081 | | | | | 30 |
| Cycle 1 | | | | | | | 75 |

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues

| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 2 | SL40A | M3062 | | | | | 25 |
| Cycle 2 | | | | | | | 15 |

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues