## **Timesheet**

Job #: \_\_\_\_\_

STOCK LOCATIONS: MASTCYL10B

P12B

**WELDMENT:**B08050 - GLAND, STEER CYLINDER

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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| STEP                             | Machine # | Route ID                    | BADGE # | Cycle or Setup<br>Time (minutes) | Qty<br>Passed | Qty<br>Rejected | Std Time 1 pc.<br>(Minutes) |
|----------------------------------|-----------|-----------------------------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1                          | EC400PP   | M3081                       |         |                                  |               |                 | 30                          |
| Cycle 1                          |           |                             |         |                                  |               |                 | 75                          |
| Problems (circle all that apply) |           | Missing Parts Lack of Tools |         | ols Poor Material                | Rework        | Network Issues  |                             |
| STEP                             | Machine # | Route ID                    | RADGE # | Cycle or Setup                   | Qty<br>Passed | Qty<br>Rejected | Std Time 1 pc.              |

| STEP    | Machine # | Route ID | BADGE # | Time (minutes) | Passed | Rejected | (Minutes) |
|---------|-----------|----------|---------|----------------|--------|----------|-----------|
| Setup 2 | SL40A     | M3062    |         |                |        |          | 25        |
| Cycle 2 |           |          |         |                |        |          | 15        |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues