

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:B08786-5 - TUBE, SECOND STAGE - WELDME

Serial: _____

Quantity: _____

Step #: 1

Route ID: W4051

Route Name: Cyl weld

Std Time: 35 (min

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	TL4	M4081					10
Cycle 2							15

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues