		-	
Т	ma	ch	221
	me	211	EE

Job	ш.		
IOD	π.		
JUU	π.		

WELDMENT: B08811 - CYLINDER TUBE WELDMENT

Serial:	
O	
Quantity:	

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150

Network Issues

Step #: 1 Welder 1 Bad		Valder 2 Badge # DATE / DURATION /			Welder 3 Badge # DATE / DURATION /			Std Time: 20 (mir Welder 4 Badge #			
DATE A	/ DURATION							DATE / DURATION / /			
	/										
	1										
/		/									
											Problems (circ
Missing Parts	Lack Of Tools	Missing Par	ts Lack Of To	ols	Missing Parts	Lack Of Tools	s Missin	g Parts	Lack Of	Tools	
Poor Material	Rework	Poor Materi	al Rework		Poor Material	Rework	Poor N	/laterial	Rework		
STEP	Machine #	Route ID	BADGE #	-	cle or Setup ne (minutes)	Qty Passed	Qty Rejected		ime 1 pc. inutes)		
Setup 2									30		

Problems (circle all that apply)

Cycle 2

TL4

M4081

Missing Parts Lack of Tools Poor Material Rework