

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:B09715-2-LH - TILT CYL BRACKET, LH

Serial: _____

Quantity: _____

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Step #: 1 Route ID: W7142 Route Name: FR mast tack weld

Std Time: 60 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools
 Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF3-carriage	M6081					0
Cycle 2							20

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues