Ti	me	sh	ee	
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Job #: _____

STOCK LOCATIONS: PSERIES13C

WELDMENT: B09972 - CLEVIS, CYLINDER ROD

Serial: _____

Quantity: _____

Page 1 of 1

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	EC400B	M6161		,		·	30
Cycle 1							120
Problems (circle all that apply)		Missing Pa	rts Lack of Too	ols Poor Material	Rework	Networ	k Issues

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	EC400B	M6161					30
Cycle 2							120

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues