

Timesheet

Job #: _____

STOCK LOCATIONS: psi2a

WELDMENT:B10070 - BRACKET, CHAIN ROLLER

Serial: _____

Quantity: _____

Step #: 1

Route ID: W7161

Route Name: P-S inner tack weld

Std Time: 30 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	EC400B	M6161					0
Cycle 2							43

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues