

# Timesheet

Job #: \_\_\_\_\_

## STOCK LOCATIONS:

WELDMENT: B10073 - RAIL, RIGHT-OUTER

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

Page 1 of 2

Step #: 1    Route ID: W7094    Route Name: Mast rail tack weld

Std Time: 120 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts    Lack Of Tools

Missing Parts    Lack Of Tools

Missing Parts    Lack Of Tools

Missing Parts    Lack Of Tools

Poor Material    Rework

Poor Material    Rework

Poor Material    Rework

Poor Material    Rework

Step #: 2    Route ID: W7112    Route Name: Mast rail bug-o weld

Std Time: 90 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts    Lack Of Tools

Missing Parts    Lack Of Tools

Missing Parts    Lack Of Tools

Missing Parts    Lack Of Tools

Poor Material    Rework

Poor Material    Rework

Poor Material    Rework

Poor Material    Rework

# Timesheet

Job #: \_\_\_\_\_

**STOCK LOCATIONS:**

**WELDMENT:B10073 - RAIL, RIGHT-OUTER**

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

*Page 2 of 2*

**Step #: 3      Route ID: W7111      Route Name: Mast rail straightening**

**Std Time: 30 (min)**

Welder 1 Badge # \_\_\_\_\_

Welder 2 Badge # \_\_\_\_\_

Welder 3 Badge # \_\_\_\_\_

Welder 4 Badge # \_\_\_\_\_

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____/_____	_____/_____/_____	_____/_____/_____	_____/_____/_____
_____/_____/_____	_____/_____/_____	_____/_____/_____	_____/_____/_____
_____/_____/_____	_____/_____/_____	_____/_____/_____	_____/_____/_____
_____/_____/_____	_____/_____/_____	_____/_____/_____	_____/_____/_____

Problems (circle all that apply)

Missing Parts   Lack Of Tools   Missing Parts   Lack Of Tools   Missing Parts   Lack Of Tools   Missing Parts   Lack Of Tools  
 Poor Material   Rework   Poor Material   Rework   Poor Material   Rework   Poor Material   Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 4	VF2-chassis	M5141	_____	_____			0
Cycle 4			_____	_____			20

Problems (circle all that apply)

Missing Parts   Lack of Tools   Poor Material   Rework   Network Issues