

Timesheet

Job #: _____

STOCK LOCATIONS: pushw2c

WELDMENT:B11249 - CYLINDER BRACKET

Serial: _____

Quantity: _____

Step #: 1

Route ID: W6152

Route Name: Pusher tack welding

Std Time: 30 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF2-chassis	M5141					0
Cycle 2							15

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues