

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:B11970-1 - RAIL, LEFT-OUTER

Serial: _____

Quantity: _____

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Step #: 1 **Route ID: W7094** **Route Name: Mast rail tack weld**

Std Time: 120 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Step #: 2 **Route ID: W6182** **Route Name: Mast finish weld 1**

Std Time: 90 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Timesheet

Job #: _____

STOCK LOCATIONS:
WELDMENT:B11970-1 - RAIL, LEFT-OUTER

Serial: _____
Quantity: _____

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Step #: 3

Route ID: W7111

Route Name: Mast rail straightening

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Std Time: 30 (min)

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 4	VF2-chassis	M5141					0
Cycle 4							20

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues