

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:B11977 - RAIL, RIGHT-INNER

Serial: _____

Quantity: _____

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Step #: 1 **Route ID: W7094** **Route Name: Mast rail tack weld**

Std Time: 120 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Step #: 2 **Route ID: W6182** **Route Name: Mast finish weld 1**

Std Time: 90 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

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Job #: _____

STOCK LOCATIONS:

WELDMENT:B11977 - RAIL, RIGHT-INNER

Serial: _____

Quantity: _____

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Step #: 3 Route ID: W7111 Route Name: Mast rail straightening

Std Time: 30 (min)

Welder 1 Badge # _____

Welder 2 Badge # _____

Welder 3 Badge # _____

Welder 4 Badge # _____

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools
 Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 4	VF2-chassis	M5141	_____	_____			0
Cycle 4			_____	_____			20

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues