

Timesheet

Job #: _____

STOCK LOCATIONS: PSERIES43E

WELDMENT:B12839 - FORK PUSHER WELDMENT - LH

Serial: _____

Quantity: _____

Page 1 of 2

Step #: 1 Route ID: W6152 Route Name: Pusher tack welding

Std Time: 0 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Step #: 2 Route ID: W6162 Route Name: Pusher finish welding

Std Time: 0 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Timesheet

Job #: _____

STOCK LOCATIONS: P SERIES43E

WELDMENT:B12839 - FORK PUSHER WELDMENT - LH

Serial: _____

Quantity: _____

Page 2 of 2

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 3	VF11	M5202					0
Cycle 3							80

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues