

Timesheet

Job #: _____

STOCK LOCATIONS: BAY5B1 BAY5GG1
WELDMENT:B13752 - BEAM WELDMENT, OHT

Serial: _____

Quantity: _____

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	VF11	M5202					30
Cycle 1							45

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

Step #: 1 Route ID: W5146 Route Name: Tilt beams tack weld Std Time: 60 (min)
Welder 1 Badge # Welder 2 Badge # Welder 3 Badge # Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools
Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

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Job #: _____

STOCK LOCATIONS: BAY5B1 BAY5GG1

WELDMENT:B13752 - BEAM WELDMENT, OHT

Serial: _____

Quantity: _____

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Step #: 1

Route ID: W5152

Route Name: Panasonic robot

Std Time: 180 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework
