

Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS:  
WELDMENT:B14330 - TILT CYLINDER TUBE WELDMENT

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	VF2-boom	M6082					25
Cycle 1							8

Problems (circle all that apply)

Missing Parts   Lack of Tools   Poor Material   Rework   Network Issues

Step #: 2   Route ID: W4051   Route Name: Cyl weld   Std Time: 45 (min)

Welder 1 Badge #   Welder 2 Badge #   Welder 3 Badge #   Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts   Lack Of Tools   Missing Parts   Lack Of Tools   Missing Parts   Lack Of Tools   Missing Parts   Lack Of Tools

Poor Material   Rework   Poor Material   Rework   Poor Material   Rework   Poor Material   Rework

\_\_\_\_\_