

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT: B14330 - TILT CYLINDER TUBE WELDMENT

Serial: _____

Quantity: _____

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	VF2-boom	M6082					25
Cycle 1							8

Problems (circle all that apply)

Missing Parts
 Lack of Tools
 Poor Material
 Rework
 Network Issues

Step #: 2 Route ID: W4051 Route Name: Cyl weld

Std Time: 45 (min)

Welder 1 Badge # _____

Welder 2 Badge # _____

Welder 3 Badge # _____

Welder 4 Badge # _____

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____
_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____
_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____
_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____

Problems (circle all that apply)

Missing Parts Lack Of Tools
 Missing Parts Lack Of Tools
 Missing Parts Lack Of Tools
 Missing Parts Lack Of Tools

Poor Material Rework
 Poor Material Rework
 Poor Material Rework
 Poor Material Rework