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Job #: _____

STOCK LOCATIONS: PSERIES45B

WELDMENT: B15205-1 - CHAIN ROLLER

Serial: _____

Quantity: _____

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	SL40A	M3062					45
Cycle 1							60

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF7	M4085					40
Cycle 2							50

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues