_		
- 1	IMAS	sheet

Job #: _____

STOCK LOCATIONS: STEERAA7

WELDMENT:B15230 - WHEEL HUB WELDMENT fr40/60

Serial: _____

Quantity: _____

Page 1 of 1

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
OILI	wacinie #	Noute ID	BADGE #	Time (minutes)	1 assec	Rejected	(Milliates)
Setup 1	VL-125	M5172					45
Cycle 1							30

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues

Г	STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
	Setup 2	VL-125	M5172					30
	Cycle 2							30

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues