Timesheet

Job #: _____

STOCK LOCATIONS:					
WEI DMENT-R16245-4 -	TILT	REAM	WEI	DME	NT

Serial:	

Quantity: _____

			Page 1 of 2	
Step #: 1 Route ID: V Welder 1 Badge #	V5146 Route Name: Tilt Welder 2 Badge #	beams tack weld Welder 3 Badge #	Std Time: 60 (min Welder 4 Badge #	
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION	
		/	/	
/				
Problems (circle all that apply)				
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework	
Step #: 2 Route ID: V Welder 1 Badge #	V5152 Route Name: Par Welder 2 Badge #	nasonic robot Welder 3 Badge #	Std Time: 180 (min Welder 4 Badge #	
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION	
/			/	
Problems (circle all that apply)				
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework	

Timesheet

Job #:	

STOCK LOCATIONS:

WELDMENT: B16245-4 - TILT BEAM WELDMENT

Serial: _____

Page 2 of 2

Std Time: 30 (min

Step #: 3 Route ID: W4272 Route Name: Small weld

Welder 1 Badge # Welder 2 Badge # Welder 3 Badge #

lder 3 Badge # Welder 4 Badge #

DATE / DURATION DATE / DURATION DATE / DURATION

/ / / /

/ / /

/ / /

/ / /

Problems (circle all that apply)

Missing Parts Lack Of Tools

Poor Material Rework Poor Material Rework Poor Mat

Poor Material Rework

Poor Material Rework