## **Timesheet**

lob #:		
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STOCK LOCATIONS:		
WEI DMENT-R16819 -	RΔII	LEFT-OUTER

Serial:	
Quantity:	

	Page 1 of 3				
Step #: 1 Route ID: V Welder 1 Badge #	7081 Route Name: Prepare area Welder 2 Badge # Welder 3 Badge #		Std Time: 60 (mi Welder 4 Badge #		
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION		
	/				
	/		/		
/	/		/		
Problems (circle all that apply)					
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools		
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework		
Step #: 2 Route ID: V Welder 1 Badge #	<b>N7094 Route Name: Mas</b> Welder 2 Badge #	st rail tack weld Welder 3 Badge #	Std Time: 40 (mir Welder 4 Badge #		
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION		
	/	/			
/	/	/	/		
/	/	/	/		
/					
Problems (circle all that apply)					
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools		
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework		

## **Timesheet**

Job #: \_\_\_\_\_

STOCK LOCATIONS:

WELDMENT:B16819 - RAIL, LEFT-OUTER

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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Step #: 3 Route ID: W711	2 Route Name: Mast rail bug-o weld
Step #: 3 Route ID: W/11	2 Route Name: Mast rail bug-o we

Welder 1 Badge # Welder 2 Badge #

Welder 3 Badge #

Std Time: 40 (min

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	
/	/		
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools

Poor Material Rework

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Std Time: 40 (min

Poor Material Rework Poor Material Rework

## Step #: 4 Route ID: W7111 Route Name: Mast rail straightening

Poor Material Rework

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	
/	/	/	/
		/	

Problems (circle all that apply)

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

## **Timesheet**

Job	#:		

**STOCK LOCATIONS:** 

WELDMENT:B16819 - RAIL, LEFT-OUTER

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 5	VF6-rails	M7131					0
Cycle 5							0

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues

Step #: 6 Route ID: W Welder 1 Badge #		Route Name: Mast rail bevel 2 Badge # Welder 3 Badge #	
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/			
/			
/			
Problems (circle all that apply)			
Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework