

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:B16819 - RAIL, LEFT-OUTER

Serial: _____

Quantity: _____

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Step #: 1 **Route ID: W7081** **Route Name: Prepare area**

Std Time: 60 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____/_____	_____/_____/_____	_____/_____/_____	_____/_____/_____
_____/_____/_____	_____/_____/_____	_____/_____/_____	_____/_____/_____
_____/_____/_____	_____/_____/_____	_____/_____/_____	_____/_____/_____
_____/_____/_____	_____/_____/_____	_____/_____/_____	_____/_____/_____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Step #: 2 **Route ID: W7094** **Route Name: Mast rail tack weld**

Std Time: 40 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____/_____	_____/_____/_____	_____/_____/_____	_____/_____/_____
_____/_____/_____	_____/_____/_____	_____/_____/_____	_____/_____/_____
_____/_____/_____	_____/_____/_____	_____/_____/_____	_____/_____/_____
_____/_____/_____	_____/_____/_____	_____/_____/_____	_____/_____/_____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

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STOCK LOCATIONS:

WELDMENT:B16819 - RAIL, LEFT-OUTER

Serial: _____

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Step #: 3 **Route ID: W7112** **Route Name: Mast rail bug-o weld**

Std Time: 40 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____

Problems (circle all that apply)

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

Step #: 4 **Route ID: W7111** **Route Name: Mast rail straightening**

Std Time: 40 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____

Problems (circle all that apply)

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

STOCK LOCATIONS:
WELDMENT:B16819 - RAIL, LEFT-OUTER

Serial: _____

Quantity: _____

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 5	VF6-rails	M7131					0
Cycle 5							0

Problems (circle all that apply) Missing Parts Lack of Tools Poor Material Rework Network Issues

Step #: 6 Route ID: W7093 Route Name: Mast rail bevel Std Time: 30 (min)

Welder 1 Badge # Welder 2 Badge # Welder 3 Badge # Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools

Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework