

# Timesheet

Job #: \_\_\_\_\_

## STOCK LOCATIONS:

WELDMENT:B16823 - LH RAIL, INNER #2 MAST

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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**Step #: 1**    **Route ID: W7081**    **Route Name: Prepare area**

**Std Time: 60 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

**Step #: 2**    **Route ID: W7094**    **Route Name: Mast rail tack weld**

**Std Time: 40 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

# Timesheet

Job #: \_\_\_\_\_

## STOCK LOCATIONS:

WELDMENT:B16823 - LH RAIL, INNER #2 MAST

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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Step #: 3      Route ID: W7112      Route Name: Mast rail bug-o weld

Std Time: 45 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts   Lack Of Tools   Missing Parts   Lack Of Tools   Missing Parts   Lack Of Tools   Missing Parts   Lack Of Tools

Poor Material   Rework   Poor Material   Rework   Poor Material   Rework   Poor Material   Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 4	VF6-rails	M7131					0
Cycle 4							0

Problems (circle all that apply)

Missing Parts   Lack of Tools   Poor Material   Rework   Network Issues