

Timesheet

Job #: _____

STOCK LOCATIONS:
WELDMENT:B17453 - STEER AXLE FRAME REAR MOUNTI

Serial: _____
Quantity: _____

Step #: 1 Route ID: W4142 Route Name: P-S steer axle Std Time: 30 (min)
Welder 1 Badge # Welder 2 Badge # Welder 3 Badge # Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools
Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF11	M5202					0
Cycle 2							48

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues